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All NOGA products meet the strict requirements of ISO9001 and ISO14001. We invite you to visit our web site: **www.noga.com** for more information.

NOGA reserves the right to make changes in any of its products without prior notice.

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- Blades are sharp and can cut.
- Blades can break causing flying objects.
- Sharp edges and flying objects can cause injury.
- Wear safety goggles (user and bystanders).
- Do not pry or bend blades.
- Keep away from children.
- Do not regrind blades.

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NOGA head office

Noga Engineering Ltd. was established in 1980 by Gustav Hirsch and his two sons Neft and Shuli.

Gustav is the founder of the cutting tool industry of Israel.

In 1941 he started Hanita Metal Works and in 1960 he established Vargus Ltd.

which bears the names of Varda and Gustav.

Over the last 25 years Noga has grown to become the world leader in the manufacturing of three main lines:

Deburring tools Holding systems Cutting fluid applicators

All Noga items are designed to save you time and money and are very competitive in price.

Noga's strongest points are: product design and development, quality, service and product range. Our products are sold in more than 50 countries around the world either through our own companies or through a network of exclusive agents.

We thank you for choosing Noga.

	NEW PRODUCTS	6-7	
	HEAVY DUTY (ø3.2mm)	8-9	NOGA BURR 3 NOGA BURR 5 SUPER BURR EDGE OFF RAPID BURR NOGAGRIP 1 HANDLE NOGAGRIP 3 HANDLE S HOLDER S BLADES
Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes Image: Deep Holes <t< th=""><th>LIGHT DUTY (ø2.6mm)</th><th>10-11</th><th>MAGIC BURR 2 MAGIC BURR 4 TELE BURR TEDDYBURR NOGAGRIP 2 HANDLE NOGAGRIP 3 HANDLE N HOLDER N BLADES</th></t<>	LIGHT DUTY (ø2.6mm)	10-11	MAGIC BURR 2 MAGIC BURR 4 TELE BURR TEDDYBURR NOGAGRIP 2 HANDLE NOGAGRIP 3 HANDLE N HOLDER N BLADES
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Straight Edge Parting Line Flash Surface Scraping			





DOUBLE EDGE NOGA O-RING 18-19 NOGA V CUT KEYWAY BURR DOUBLE BURR **CUTTING** NOGAGRIP 1 HANDLE NOGAGRIP 3 HANDLE K HOLDER L HOLDER BLADES Thin Sheet Meta Small Ri)-Ring Groov Key Wa CONVEXED CERA-CUT CONCAVED CERA-CUT CERAMICS 20-21 CONVEXED DISPOSABLE CERA-CUT CERAMIC DOUBLE BURR CERA-CUT HANDLE BLADES **SETS AND KITS** PROMO SETS 22-23 ECONOMY SETS COBALT SETS TELE SETS PLATINUM BOX 24-25 GOLD BOX SILVER UNIKIT **BRONZE UNIKIT**



NOGA, the acknowledged world leader in hand deburring tools, constantly invest in quality product innovations. Our stated aim is to offer our customers the most competitve, and best solutions for their deburring applications.

NOGAGRIP HANDLE



3 MODELS:

NG-1 holds all S blades (3.2mm). NG-2 holds N blades (2.6mm). NG-3 holds all blade holders (7.0mm).

- Ergonomic fits your hand like no other handle.
- Two Components soft and hard for maximum hand comfort.
- Lightweight strong construction.
- Easy and fast replacement of blades and blade holders.
- Spare blades are held in back cap.
- Lifetime guarantee.



BLADE HOLDERS



All new blade holders fit into the NG-3 handle. Ten different blade holders are available to hold the different types of blades. Holders are held by a steel ball pressed into indentation along the holder. (see drawing)



CERAMIC BLADES

Noga ceramic blades are the best solution for many applications on plastics and soft metals.





CERA-CUT

Convexed blade. 250mm radius.



Convexed blade. 250mm radius.





Concaved blade. 15mm radius.

V shaped 90° blade.

SCRAPER BLADES



H.D. EXTERNAL ROTODRIVE

H.D. EX28 Countersink - Chamfers the O.D. from bars and tubes. Range: 8-28mm. H.D. Holder - Cranked holder to accept 28mm external countersink. Countersink snaps on holder.





NOGA BURR 3 NG1003

Will do almost all of your deburring jobs. Includes: NG-1 handle, S10, S20 and S35 blades.

NOGA BURR 5 NG1005 Same as NG1003 but with 2 extra blades. Suitable for coarse to extra fine deburring operations. Includes: NG-1 handle, S10, S20, S35,

S101 and S202 blades.

SUPER BURR NG3003

For heavy duty jobs. Includes: NG-3 handle, S holder, S100, S20 and S30 blades.



HANDLES



NG-1 Handle NG1000 NogaGrip-1 holds all S blades (3.2mm). Spare blades are kept inside back cap. Designed for maximum comfort in your hand.



NG-3 Handle NG3000 NogaGrip-3 holds all blade holders. Spare blades are kept inside back cap. Designed for maximum comfort in your hand. HOLDER



S Holder EL02003 Holds S blades (3.2mm). S holder telescopes from 30-115mm. Length: 131mm.

T



NANGA

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HEAVY DUTY ø3.2mm



RAPID BURR RB1000 Steel housing for long life of handle. Blade is replaceable. Holds 3.2mm blades. Includes: 12mm hexagonal aluminum painted handle and S 10 blade.

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All blades below are made of H.S.S.. Hardness 62-64Rc except S100 Cobalt 65-67Rc

BLADES	Order No.		Incl. angle (degrees)	Pkg. weight (grams)	Package quantity	Works best on
S10	BS1010		40	31	10	steel, aluminum and plastic
S10Tin	BS1012		40	31	10	abrasive material
S20	BS2010	L/R	60	33	10	brass and cast iron
S20 Tin	BS2012	L/R	60	33	10	stainless steel
S30	BS3010		40	31	10	both int. and ext. burrs
S35	BS3510	L/R	55	33	10	straight edges on most materials
S60	BS6001		40	9	1	cross holes in difficult to reach places
S100 Cobalt	BS1018		45	32	10	plastic and hard materials
S101	BK1010		40	29	10	fine edges on all materials
S150	BK3010		45	27	10	holes as small as 1.5mm Dia.
S202	BK2010	L/R	55	28	10	brass and cast iron fine edges

L/R - for left and right hand users.

MAGIC BURR 2 NG2002

Will do almost all of your deburring jobs. Includes: NG-2 handle, N1 and N2 blades.

MAGIC BURR 4 NG2004

Same as NG2002 with extra blades for cross holes in difficult to reach places **Includes:** NG-2 handle, N1, N2, N3 and N6 blades.



TELE BURR NG3002

Holds 2.6mm N blades. Highly popular tool. Includes: NG-3 handle, N holder, N1 and N2 blades.

HANDLES



NG-2 Handle NG2000 NogaGrip-2 holds N blades (2.6mm). Spare blades are kept inside back cap. Designed for maximum comfort in your hand.



NG-3 Handle NG3000 NogaGrip-3 holds all blade holders. Spare blades are kept inside back cap. Designed for maximum comfort in your hand. HOLDER



N Holder EL01033 Holds 2.6mm blades. N holder telescopes from 25-115mm. Length: 131mm.





LIGHT DUTY ø2.6mm



TEDDYBURR TB1000



Design for hard to reach locations. Blade is replaceable. Steel housing for long life of handle. **Includes:** 8mm painted hexagonal aluminum handle and N1 blade.

BLADES	Order No.		Incl. angle (degrees)	Pkg. weight (grams)	Package quantity	Works best on
N1	BN1010		40	13	10	steel, aluminum and plastic
N1 Tin	BN1012	~	40	13	10	abrasive material
N2	BN2010	L/R	80	14	10	brass and cast iron
N2 Tin	BN2012	L/R	80	14	10	stainless steel
N10 Cobalt	BN1310	-	45	13	10	plastic and hard materials
N3	BN3010	- ,	50	13	10	both int. and ext. burrs
N6	BN6001	~	40	6	1	cross holes in difficult to reach places

All blades below are made of H.S.S.. Hardness 62-64Rc except N10 Cobalt 65-67Rc

L/R - for left and right hand users.

COUNTERSINK NG3100

The standard tool for countersinking. Useful for chamfering deep holes. Includes: NG-3 handle, C holder and C20 countersink (20mm).



HANDLE



NG-3 Handle NG3000 NogaGrip-3 holds all blade holders. Designed for maximum comfort in your hand.

HOLDER

C Holder CH3000 Holds C12, C20 and C30 countersinks M7 external t

countersinks. M7 external thread. Has an hexagonal cross section to prevent rotating inside handle. Length: 131mm.

0 0 0 0 0



COUNTERSINKS







MINI REVERSIBLE RC1000

Very fine tool for deburring both back and front sides of holes. Range: 3-5.5mm. Includes: steel handle and R1 blade.

MEDIUM REVERSIBLE RC2000

Range: 5-10mm. Includes: steel handle and R2 blade.

LARGE REVERSIBLE RC2200

Range: 10-22mm. Includes: steel handle and R3 blade.

BLADES	Order No.		Range (mm)	Countersinking angle (degrees)	Weight (grams)	Package quantity
C12	BC1211		1-12	90	25	1
C20	BC2011		3-20	90	28	1
C30	BC3011		3-30	90	58	1
R1	BR1001	V	3-5.5	90	5	1
R2	BR2001	$\mathbf{\nabla}$	5-10	90	7	1
R3	BR3001		10-22	90	8	1

All blades below are made of H.S.S.. Hardness 62-64Rc.





COUNTERSINKS

EXT. ROTODRIVE NG1700

Chamfers the O.D. on bars and tubes. Quickest way to chamfer O.D. on almost all materials. Range: 4-18mm. Includes: NG-1 handle and external RotoDrive EX18 countersink.

PATENTED



ROTODRIVE NG1200

The quickest way to chamfer by hand. Single flute countersink provides a smoother cut. Includes: NG-1 handle and RD10.4 RotoDrive countersink.

PATENTED

Countersinking Order No. Range (mm) Weight (grams) Package quantity **BLADES** angle (degrees) **RD3.2** 90 BC3201 0-3 6 1 **RD6.3** BC6301 1-6.3 90 10 1 **RD8.3** BC8301 1-8.3 90 12 1 **RD10.4** BC1041 1-10.4 90 15 1 **RD16.5** 90 BC1651 34 1 1-16.5 C12 BC1211 1-12 90 25 1 C20 BC2011 3-20 90 28 1 C30 BC3011 90 58 1 3-30 **EX18** EX2001 4-18 90 16 1 90 **EX28** EX3001 8-28 40 1

All blades below are made of H.S.S.. Hardness 62-64Rc.



16 NNOGA SIMPLY SOPHISTICATED



SCRAPERS





ADJUSTABLE SCRAPER SC8000

[N]NOGA

Ideal for scraping, trimming and deburring almost all materials. Includes: 12mm anodized handle and T80 double ended triangular scraper.

All blades below have hardness 62-64Rc, except D55 Carbide 1400-1700 HV, and T80 CR115 58-60Rc.

BLADES	Order No.		Dimensions (mm)	Included angle (degrees)	Weight (grams)	Package quantity
D50	BD5010		3.2 x 50	60	27	10
D55 Carbide	BD5501		3.2 x 50	60	9	1
D66	BD6610	/	3.2 x 48	50	34	10
D75	BD7501	-	3.2 x 75	60	8	1
D77	BD7701	/	3.2 x 73	50	9	1
T50	BT5000		I.D3.5 x 51	60	8	1
T70	BT7000		I.D4.2 x 57	60	11	1
Т80	BT8001		I.C2.5 X 80	60	11	1



NOGA O-RING BURR

NG1100 Removes burrs from internal O-ring grooves. Range: 0-3mm (groove width). Includes: NG-1 handle and O-ring blade.



PATENTED

NOGA V CUT NG3200 For deburring sheet metal 1-8mm. **Includes:** NG-3 handle, L holder and L3 blado





NG-1 Handle NG1000 NogaGrip-1 holds all S blades (3.2mm). Designed for maximum comfort in your hand .



NG-3 Handle NG3000 NogaGrip-3 holds all blade holders. Designed for maximum comfort in your hand.

HOLDERS

K Holder EL04003 Holds K blades with M3 screw. Length: 135mm.

L Holder EL07013 Holds L blades. Blades are held in a 3mm square hole and tightened with 4mm setscrew. Length: 131mm.



18 NNOGA SIMPLY SOPHISTICATED



DOUBLE EDGE CUTTING





DOUBLE BURR DB1000 Simultaneously removes burrs from both sides of sheet metal. DB handle with safety guard to protect your hand. Unique round cutting blades can be rotated and reversed for long life. For corners, use one blade only. Range: 0-12mm. Includes: DB handle, hand guard and two N80 blades.

All blades are made of H.S.S.. Hardness 62-64Rc except N80M42 and N80KM42, 65-67Rc.

BLADES	Order No.		Dimensions (mm)	Included angle (degrees)	Package weight (grams)	Package quantity
N80	BN8010	0	0-12	55	35	10
N80M42	BN8043	0	0-12	55	33	10
N70K	BN7001	٥	1.2-8	55	5	1
N80K	BN8110	0	2.4-11	55	30	10
N80KM42	BN8143	0	2.4-11	55	29	10
N90K	BN9009	0	3-15	55	9	1
L3	BL3001		1-8	50	6	1
L4	BL4001	-	0-2.5	50	6	1
O-Ring	BO1001	-	1-3	40	9	1
тс	BC1001		Max. 3	90	8	1



CONVEXED CERA-CUT CR2000

Ideal for all plastic materials and soft metals. Ideal for surface scraping and parting line deflashing. Blade can be replaced. Includes: Cera-Cut handle and 250mm convexed radius blade.



CONCAVED CERA-CUT CR2300

Ideal for all plastic materials and soft metals. Ideal for curved edges and small ridges. Blade can be replaced. Includes: Cera-Cut handle and 15mm concaved radius blade.



To Remove blade

- Remove the cap from the rear of 1. the tool
- Insert the cap in the round hole 2 and turn 90°
- 3. Pull the blade out.



To insert blade

- Insert the blade into the groove. To secure the blade in place, hold 2
- the blade and lightly tap the handle against a solid surface.

HANDLE



CERA-CUT Handle CR2100

A unique plastic handle that holds the blade by its self gripping taper. Storage space for spare blades. Length: 135mm.





CERAMICS



CERA-CUT CR1100

Ideal for deburring plastics and other soft materials. Extremely long life. Disposable tool. Includes: 250mm convexed radius ceramic blade, mounted in ergonomically held handle with soft grip.



CERAMIC DOUBLE BURR DB5000

Ideal for deburring both sides of a workpiece simultaneously. Blade can be replaced. Range: 1-11 mm. Includes: V-shaped ceramic blade mounted in ergonomically designed DB handle with safety guard to protect your hand.

BLADES Order No.	Material	Incl. angle (degrees)	Weight (grams)	Package quantity	Applications
Convexed CR2200	Ceramic 1250HV	90	9	1	Ideal for surface cleaning and parting line deflashing
Concaved CR2500	Ceramic 1250HV	90	9	1	Ideal for curved edges and small ridges
V Shaped CR5100	Ceramic 1250HV	90	90	1	Removes burrs from both sides simultaneously

PROMO SETS Deburrs: Steel ,aluminum and plastic.

S PROMO SET NG8150 Includes:

NogaGrip 1 handle 10pcs. S10 blades.

N PROMO SET NG8000 Includes: NogaGrip 2 handle 10pcs. N1 blades.

ECONOMY SETS Deburrs: Steel ,aluminum and plastic.

S ECONOMY SET NG8200

Includes: NogaGrip 1 handle 20pcs. S10 blades.

N ECONOMY SET NG8050 Includes:

NogaGrip 2 handle 20pcs. N1 blades.



Pack dimensions: 169 x 117 x 26mm

SETS AND KITS

COBALT SETS

Deburrs: Plastic and hard materials

S COBALT SET NG8250

Includes: NogaGrip 1 handle 20pcs. S100 cobalt blades.

N COBALT SET NG8100

Includes: NogaGrip 2 handle 20pcs. N10 cobalt blades.

TELE SETS

Deburrs: Steel ,aluminum, plastic, brass and cast iron

STELE SET NG8350

Includes: NogaGrip 3 handle S holder 5pcs. S10 blades 5pcs. S20 blades.

NTELE SET NG8300

Includes: NogaGrip 3 handle N holder 5pcs. N1 blades 5pcs. N2 blades.



Pack dimensions: 169 x 117 x 26mm



PLATINUM BOX NG9500

Collected to meet the total requirements of tool and die makers and for deburring specialists

Includes: Double Burr NogaGrip 1 handle NogaGrip 3 handle Teddy Burr handle S holder N holder K holder + N80K D holder + D50 D holder + D50 D holder + D66 C holder + C20 T holder + T70 18mm external RotoDrive blade 10.4mm countersink RotoDrive. Blades: N1, N2, S10, S20, S30 and S150. Hex key (1.5mm).

Pack dimensions: 270 x 230 x 50mm



GOLD BOX NG9400

The most complete box for professional machinists

Includes: NogaGrip 3 handle Adjustable scraper Plastic Edge Off handle. S holder N holder C holder+C20 D holder+D50 K holder+N80K Blades: N1, N2, S10, S20, S30, S150, D66 and 10.4 Countersink RotoDrive. Hex key (1.5mm).

Pack dimensions: 270 x 230 x 50mm

SETS AND KITS



SILVER UNIKIT NG9300 Most suitable for MRO

Includes: NogaGrip 3 handle S holder Medium reversible countersink Plastic Edge Off handle 3.2mm RotoDrive countersink 10.4mm RotoDrive countersink 16.5mm RotoDrive countersink 18mm External RotoDrive Blades: S10, S20 and S30.

Pack dimensions: 215 x 120 x 40mm



BRONZE UNIKIT NG9200

Most economical deburring kit for all machinists

Includes: NogaGrip 3 handle N holder S holder C holder + C20 D holder + D50 Blades: N1, N2, S10, S20, S30 and S150

Pack dimensions: 215 x 120 x 40mm



NOGA 007 SP1007 Deburring, cleaning, finishing and countersinking

Includes: RB handle O-Ring blade RD16.5 RotoDrive countersink RDE18 External RotoDrive countersink Thread cleaner blade S100 blade S150 blade

Pack dimensions: 125 x 78 x 48mm



PLASTIC EDGE OFF SET EO2100 The most economical set

Includes: EO handle + S10 blade, green sleeve (for aluminum) EO handle + S20 blade, red sleeve (for brass & cast iron) EO handle + S100 blade, blue sleeve (for steel) EO handle + S150 blade, yellow sleeve (for plastic)

Pack dimensions: 222 x 78 x 22mm



SETS AND KITS



NOGATRIO RB3000 Standard set

Includes: RB handle + S20 blade, red sleeve (brass & cast iron) RB handle + S100 blade, blue sleeve (steel & aluminium) RB handle + S150 extra fine blade, yellow sleeve (plastic)

Pack dimensions: 175 x 50 x 20mm



NOGA MINI SET NG9100 Universal set

Includes: NogaGrip 3 handle. N holder - holds all N blades. S holder - holds all S blades. Blades: N1, N2, S10, S20, S30 and S150

Pack dimensions: 175 x 30 x 30mm

SOFT GRIP SG1000

Ergonomically held handle. Two holes accepts both S and N blades. Includes: SG handle, S100 and N10 cobalt blades.





LIZA BURR LB1000 Double end blade holder to utilize both N and S blades. Telescopes from 20-110mm with N blades. 20-94mm with S blades. **Includes:** Uni-handle, SN holder, N1 and N2 blades.





∖ø 3.2 mm

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SCRAPER SC1000 Double end scraper for longer tool life. Can be locked in required position. **Includes:** Uni-handle and double ended T120 triangular scraper.





MEDIUM TRIANGULAR SCRAPER SC4000

For scraping, trimming and deburring almost all materials. 5x40 mm medium size triangular scraper. Disposable tool.

MINI TRIANGULAR SCRAPER SC5100

For scraping, trimming and deburring fine jobs. 3.2x40 mm mini triangular scraper. Disposable tool.









SPECIALTY TOOLS

NOGA SLOT CLEANER NG3210

Used to relieve corners of narrow slots from 3.5mm. Includes: NG-3 handle, L holder and L5 blade. (L7 double end blade for cutting in two directions is also available)



NOGA MINI CUT NG3220

Used for deburring small ridges in difficult to reach places. Range: 0-2.5mm. Includes: NG-3 handle. L holder and L4 blade.





NOGA CORNER CLEANER NG3230

Effective corner relief. Wide range of applications. Includes: NG-3 handle. L holder and L6 blade.

LEADER NG3800 Chamfering straight or curved edges. Ensures 45° chamfering. **Includes:** NG-3, LD holder and L1 blade.

THREAD CLEANER NG1600

For cleaning damaged internal threads. Minimum Dia. 9mm. Maximum thread pitch 3mm. Includes: NG-1 handle and TC blade.









PLASTIC RAPID BURR RB1400

Holds all S blades (3.2mm). The blade is replaceable. Includes: plastic handle and S100 blade.





Most competitive tool. Holds all S blades (3.2mm). The blade is replaceable. Includes: plastic handle and S10 blade.





Deburr both inside and outside edges of tube. Made of die cast body. Have 3 cutters. Reamer for aluminum, brass and copper tubing. Range: 4-42mm.

PLASTIC REAMER SP8100

Same as SP8000 but made of plastic. Deburrs both inside and outside edges of tubes. Have 3 cutters. Reamer for aluminum, brass and copper tubing. Range: 4-42mm.







RINOGA

NINOGA



SPECIALTY BLADES

Blades	Order No.		Works best on
N1 Carbide	BN1029		hardened steel & special plastics
N1 Diamond	BN1028	-	glass & ceramics
N2 Carbide	BN2031	L/R	hardened steel & hard plastics
N1 LH	BN1026	LH — ,	steel, aluminum & plastic
N1 LH TIN	BN1027	LH 🔨	steel, aluminum & plastic. For long life.
S10 Carbide	BS1016		hardened steel & plastic
S10 Diamond	BS1014		glass & ceramics
S10 LH	BS1011	LH	steel, aluminum & plastic
S10 LH TIN	BS1013	LH	steel, aluminum & plastic. For long life.
S100 TiN	BS1019		stainless steel & plastic. For long life.
S20 Carbide	BS2015	L/R	hardened materials & plastic
S101 LH	BK1011	LH	H.D. shank for steel, aluminum & plastic
S101 TiN	BK1012		H.D. shank for steel, aluminum & plastic. For long life.
S150 TiN	BK3103		holes as small as 1.5mm Dia. For long life.
S30 TiN	BS3003		both int. & ext. burrs. For long life.
S60 TiN	BS6003		cross holes in difficult to reach places. For long life.
S80	BS8001		shallow steps
S80 TiN	BS8003		shallow steps. For long life.
S70	BS7001		straight edges
L1	BL1001		steel and aluminum
L5	BL5001		slots from 3.5mm
L6	BL6001		sharp corners
L7	BL7001		slots from 3.5mm. Double end.
T120	BT1200	-	H.D. scraping. Double end.

LH - for left hand users only. L/R - for left and right hand users.

SIMPLY SOPHISTICATED NOGA 31